

## SYNTAX 12 – UNIVERSAL TESTING MACHINE

*Tensile & Compression Testing Frame*

### OVERVIEW

The SYNTAX 12 is a compact and high-performance 12 kN universal testing machine, offering an excellent balance between rigidity, versatility, and cost efficiency. It combines the proven mechanical stiffness of the SYNTAX frame architecture with a compact motorization, making it suitable for advanced laboratory, R&D, and industrial applications.

Model	SYNTAX 12
Capacity (kN)	12 (10 nominal)
Frame stiffness (kN/mm)	20
Screw type	Preloaded ball screws
Number of guidance column	2
Number of ball screws	2
Transmission type	Gearbox with reinforced belt
Bearing type	Precharged and waterproof, full life greased
Accuracy (Class) Load Cell Measurement	Class 1 ( $\geq 0.1\%$ FS) / Class 0.5 ( $\geq 0.2\%$ FS) – ISO 7500-1
Crosshead position resolution ( $\mu\text{m}$ )	0,08
Maximum speed, max load (mm/min)	1200
Minimum speed ( $\mu\text{m}/\text{min}$ )	3,3
Crosshead travel (mm) Without load cell and interface	1130
Test width (mm)	450
Working area height (mm)	160
Dimensions (W x D x H) mm	900 x 515 x 1480
Weight (kg)	145
Power supply	230 V Single Phase
Power consumption (W)	320



---

## KEY FEATURES

---

**Nominal load:** 10 kN

**Maximum load:** 12 kN

**High frame stiffness:** 20 kN/mm

Compact lateral-frame design

Wide test area for tooling, furnaces, and thermal chambers

High-speed, closed-loop digital control

New-generation controller

Modular, expandable measurement architecture

---

## MECHANICAL FRAME

---

**Frame structure:**

- Lateral metallic structure

- Oversized preloaded ball screws for high stiffness

- 2 precision guiding columns

**Transmission:**

- Gearbox reinforced belt transmission
- High-capacity, machine-tool-grade bearings

**Lower table:** Granite table (optional / configurable)

**Total vertical daylight :** 1130 mm

**Working area width:** 160 mm

---

## MOTORIZATION & MOTION CONTROL

---

**Motor:** DC servomotor with resolver

**Speed range :** From 3.3  $\mu\text{m}/\text{min}$  up to 1200 mm/min

**Crosshead position resolution:**  $\pm 0.08 \mu\text{m}$

**Speed regulation:** High-precision closed-loop digital control

**Power supply:**

- 230 V + Earth
- Power consumption: 320 W

---

## PROTECTION & DESIGN

---

**Side casing:** Aluminum and transparent polycarbonate

**Housing :** 2 mm thick sheet metal structure

**Ball screw protection :** Polyurethane-coated protective covers (standard)

**Front access :** Easy handling even when mounted on dedicated pedestal

---

## ERGONOMICS & WORKING AREA

---

**Large working space:**

- Compatible with all tooling types
- Suitable for thermal chambers and furnaces

**Remote control pad:**

- LCD display
- Analog digital potentiometer for fast speed adjustment in manual mode

**Emergency stop** : Magnetic emergency button mounted on machine side

**Tooling compatibility** : More than 1300 tooling references available

---

## **CONTROLLER & ELECTRONICS**

---

### **GENERAL ARCHITECTURE**

#### **Remote BlackBox control unit**

- Power electronics and signal conditioning integrated
- Compact footprint, installed next to the machine

**Cooling system** : Fan with dust filter

### **CONTROL PERFORMANCE**

**2.5 kHz control loop**

#### **Closed-Loop Control Modes :**

- Force rate (kN/s)
- Stress rate (MPa/s)
- Crosshead displacement (mm/s)
- Extensometer displacement (mm/s – multi-extensometer support)
- Strain rate (%Lc / %Le per second)
- Dynamic switching between control modes possible during the same test

### **MEASUREMENT CHANNELS**

#### **Standard channels :**

- Force
- Crosshead position

**Additional channels** : 3 or 7 measurement channels depending on controller version

#### **Supported sensor types:**

- Load cells
- Analog extensometers ( $\pm 10$  V, 4–20 mA)
- LVDT
- Encoders / incremental signals
- Magnetostrictive rulers
- Optical sensors

## **RESOLUTION & ACCURACY**

#### **Channel resolution:**

- 10,000,000 digits
- Equivalent to 0.00001% of full scale

#### **Force channel accuracy (ISO 7500-1) :**

- Class 1 from 0.1% FS
- Class 0.5 from 0.2% FS

#### **Crosshead position:**

- Resolution: 0.08  $\mu$ m

## **INTELLIGENT SENSOR PLUG (ISP)**

Automatic sensor recognition

Plug & play configuration

Calibration data stored in sensor EEPROM

No operator manipulation required

---

## **ADDITIONAL INTERFACES & EXTENSIONS**

---

Hydraulic unit control for jaw actuation

Automatic arm extensometer control

Mono- or bi-camera video extensometer

External DAQ systems (HBM or equivalent)

Non-contact sensors (laser, optical)

Multi-zone furnaces and thermal enclosures

Video camera and screen/workspace recording

---

## **SAFETY DOORS / SHIELDS (OPTIONAL)**

---

The machine may be operated without safety doors, subject to formal customer justification and compliance with Machinery Directive 2006/42/EC, including :

- Documented risk analysis
- Assessment of operator and environmental impact
- Written liability waiver toward 3R
- Commitment to re-evaluate risks in case of any change in machine use or test type



---

## PEDESTAL / BASE (OPTIONAL)

---

Ergonomic working height (laboratory bench level)

Integrated storage shelves for tools and accessories

Welded steel construction

Pedestal weight: 120 kg

Pallet truck handling compatible

Dimensions:

- Height: 430 mm or 730 mm
- Width: 895 mm
- Depth: 600 mm



---

## LOAD CELLS

---

Available designs:

- S-type
- High-stiffness massive design

High-definition technology with:

- Mechanical decoupling
- Internal electronic compensation

Insensitive to transverse forces and bending moments

High axial stiffness → reduced shock at specimen break

Automatic identification via EEPROM

Electronic overload protection

Accuracy up to Class 0.5, linearity error < 0.1%

Compliant with ISO 7500-1 and ASTM E4